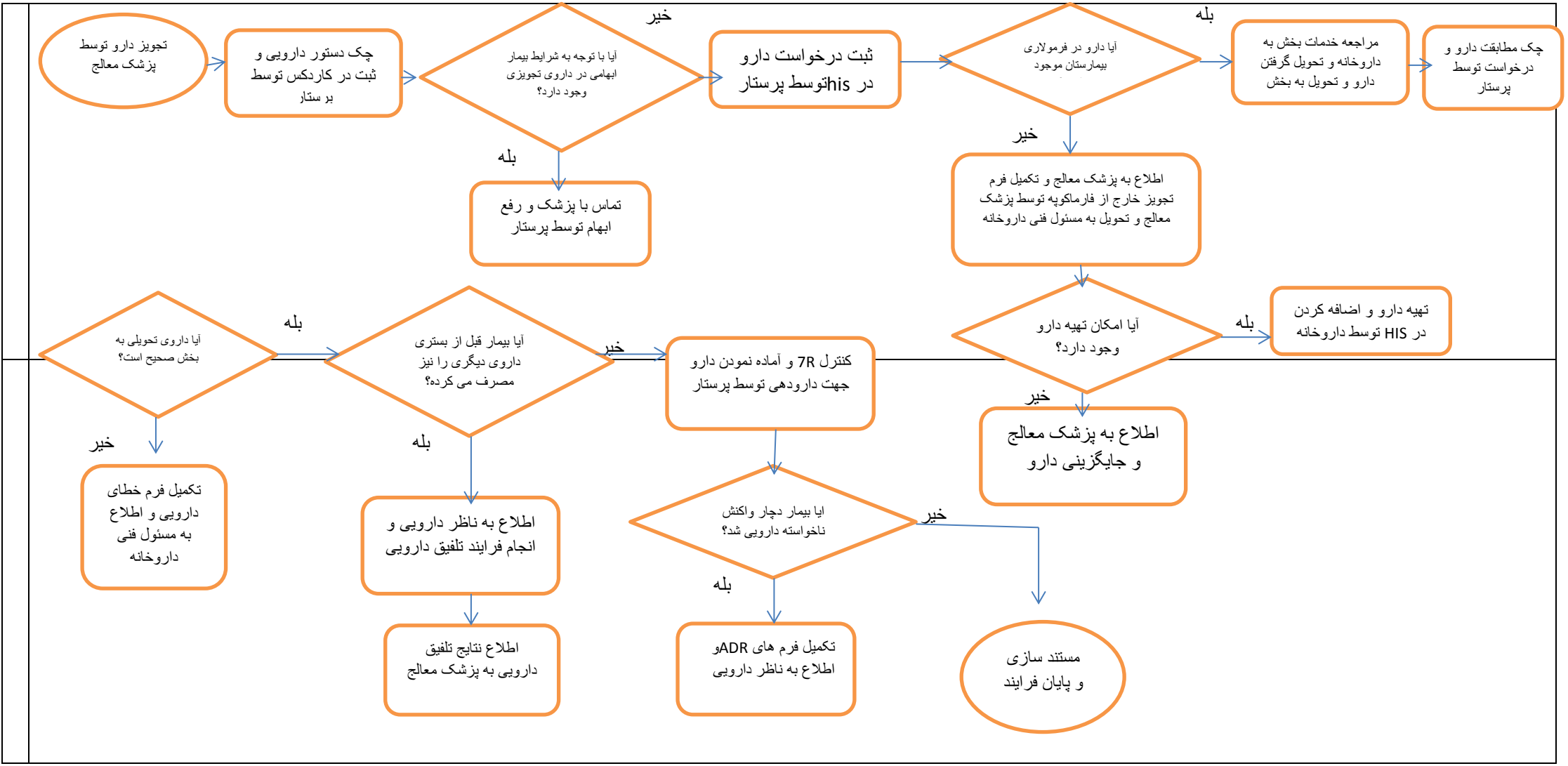نمودار فرایند دارودهی بعد از ارتقا